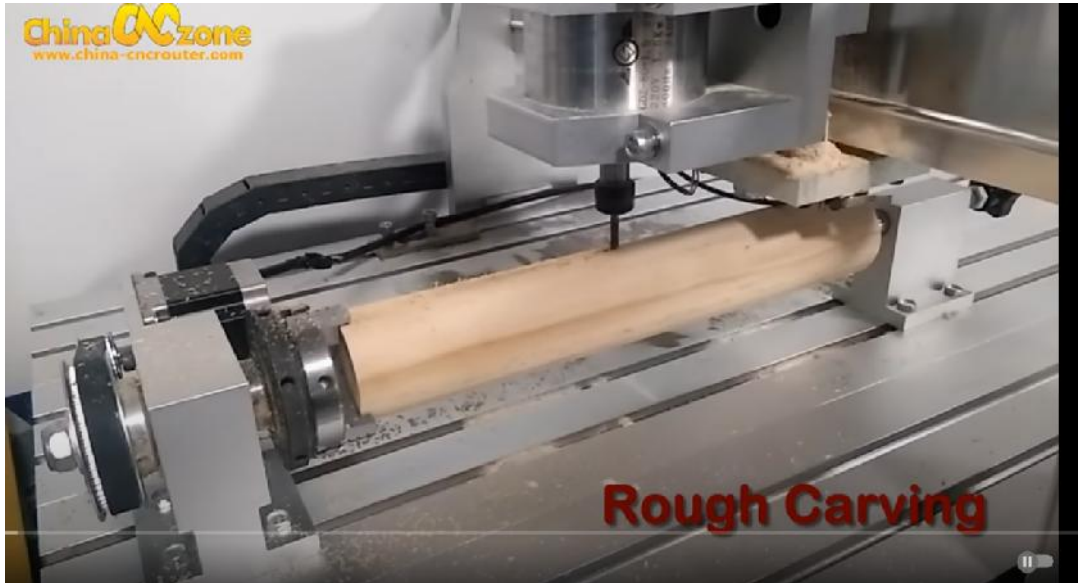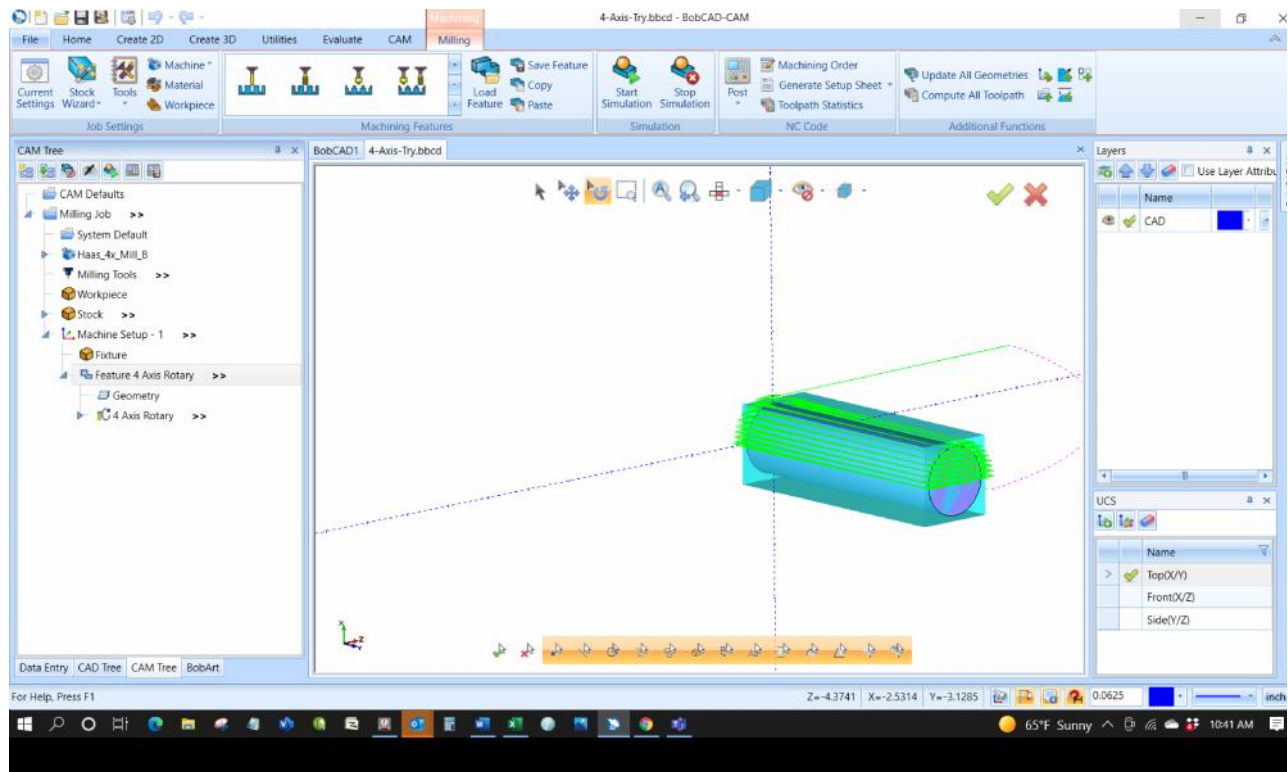This is what my machine looks like when configured for 4 axis.
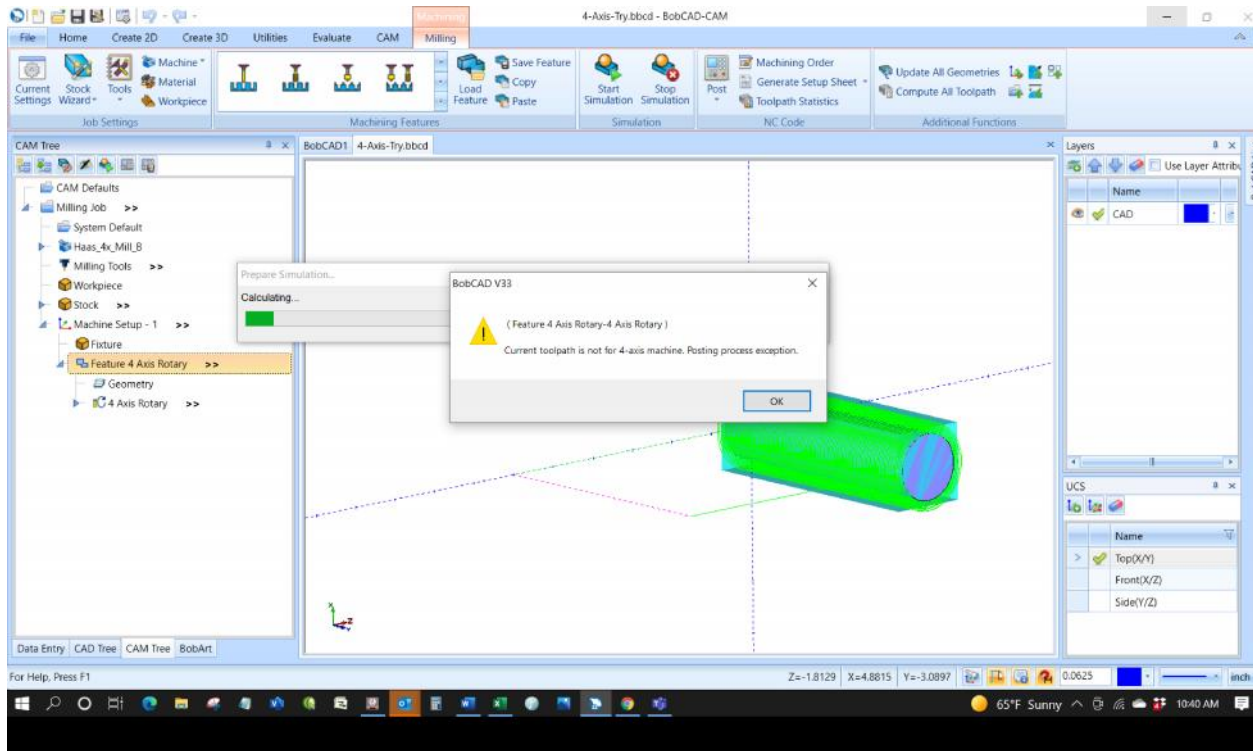

In this case, I thought that the rotary is along the Y-Axis, so, I selected the Haas_4x_Mill_B machine.

The attached project file gives the following which is not what I want.

It will generate a simulation and post process program. But this is not the result I am after.

Changing to rotate around the Z axis gives me the toolpath I am looking for. See below.

However, neither the Simulation or Post Process will work. See below.

I realize that this is because the Haas_4x_Mill_B will rotate around the Y axis.

Thanks in advance for your help.