

Job Information	User Comments
Program Number 100	MILL OP 5
File Name 503779 CLAMP, 40MM CNOD.bbcd	HOLD IN SOFTJAWS .250" DEEP / SEE JAW PROGRAM
NC File Name C:\BobCAD-CAM Data\BobCAD-CAM V31\NC\Mill\ 503779	X0 Y0 CENTER OF PART
CLAMP, 40MM CNOD.nc	Z0 TOP
Machine Name SAMSUNG PCV 400	** RE-CLAMP AFTER MOO**
Post Processor Name Samsung PCV400 BC_V31.BCPST	
Date Fri. 01/25/2019 05:16:30PM	

Tool List

<i>Number:</i>	<i>Type:</i>	<i>Material</i>	<i>Name:</i>	<i>Diameter</i>	<i>Num Flutes</i>	<i>Flute Len</i>	<i>Protrusion Len</i>	<i>Corner Rad</i>	<i>Tip Angle</i>	<i>Holder</i>
3	Endmill Rough	Carbide	1/4" 3FL .75 FL	0.2500	3	0.7500	1.0000	0.0000	0.0000	ER16 Arbor CAT 40
4	Endmill Finish	Carbide	1/2" 3FL 1" FL	0.5000	3	1.0000	1.2500	0.0000	0.0000	ER32 Arbor CAT 40