

POST PROCESSOR QUESTIONS FORM
THIS FORM MUST BE COMPLETED TO ENSURE WE CAN POST TO THEIR
MACHINE BEFORE THE SALE IS COMPLETED

Salesman: _____ Ext. # _____ Customer ID: _____

Customer Name: _____ Customer Telephone: _____

Milling - 4/5 Axis

What machine are you planning to program with the software?

Make: _____ Model: _____ Controller: _____

1. Does the machine support standard G-code programs? YES / NO

** We may need a copy of a working sample program.*

Please be prepared to deliver if asked

2. Does the machine have more than 1 table? YES / NO

3. Does the machine have more than 1 head? YES / NO

4. Does the customer have a copy of the programming manual they can send us?
This manual must describe in detail the different G & M
codes along with cycle formats. YES / NO

a. Is this in a digital format? YES / NO

5. Does the machine have a probing system? YES / NO

a. What probing operations does the machine support? TOUCH PROBE MEASURE / TOOL SETTER

b. Probing system manufacturer? RENISHAW / BLUM / OTHER

i. If other is selected, please specify company's name

6. Does the machine have High Speed Mode? YES / NO

7. Is the rotary axis rotating the tool or rotating the part? _____

8. Is the customer familiar with how the rotary is addressed and how the positions are to be formatted? _____
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9. Is the customer familiar with the feedrate modes that should be used for the rotary axis? YES / NO
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10. Does the customer use-or intend to use any special functions like Coordinate Rotation / TCP / Origin tracking? _____
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11. On a scale of 1 to 10: How comfortable are you doing the following with your machine?
- Setup _____ Running _____ Programming _____